Specialties The performance booster for your application.





PERFORMANCE INTERMEDIATES – CHEMISTRY4PEOPLE®

SPECIALTIES FROM EVONIK

As a major producer of various C4-based materials we provide specialty chemicals that boost the performance of our customer's application. All you need to know about our specialties can be found, at a glance, in this brochure.

WE OFFER A LOT MORE THAN JUST PRODUCTS:

SUPPLY CHAIN COMPETENCE TECHNOLOGY LEADERSHIP MARKET & CUSTOMER FOCUS

OUR LOGISTIC OPTIONS















Tank Trucks

Barges

Rail Tank Cars

Seagoing Vessels

Tank Containers

IBCs

For further information visit our website 7

CHEMICAL INGREDIENTS









DIISOBUTENE (DiB)

- Highly branched C8 olefin
- High quality intermediate for the production of alkyl phenols, organic acids, antioxidants & specialty chemicals
- Very high purity
- High reactivity

TERTIARY BUTANOL (TBA)

- Tertiary alcohol
- High quality intermediate and high purity solvent for the production of organic peroxides, antioxidants, pharmaceuticals and specialty chemicals
- TBA content > 99.65% ("pure") or > 87.25% ("azeotropic")

TRIMETHYLHEXANAL (TMH)

- Branched C9 aldehyde
- High quality intermediate for the production of organic acids, synthetic lubricants, frangrances and specialty chemicals
- High (overall & isomer) purity

1,2-BUTADIENE

- Di-Olefin
- High quality additive (polymerization regulator) for the production of rubber & intermediate for the production of fine and specialty chemicals
- High purity



PHARMA, COSMETIC AND SURFACTANT INTERMEDIATES









ELUCARE® TD

- Pure C13 oxo-alcohol
- High quality intermediate for the production
- of surfactants, specialty esters & specialty chemicals • Low branching
- Good biodegradability

DRIVERON® S (MTBE-S)

- Methyl-tertbutyl ether
- High purity solvent for the production of pharmaceutical intermediates and ingredients (APIs)
- Very high purity > 99.9%
- Excellent oxidative stability (no peroxide formation)
- Recyclable

DRIVERON® T (MTBE-T)

- Methyl-tertbutyl ether
- High quality solvent for the production of agrochemical & fine chemical intermediates, ingredients and (synthetic) specialty fuels
- High purity > 99.7%
- Excellent oxidative stability (no peroxide formation)
- Recyclable

DRIVOSOL®

- N-Butane, iso-Butane, Propane
- High-purity propellants for the use in cosmetic, pharmaceutic, homecare and technical sprays
- No foreign odors, meets cosmetic industry requirements
- · Customized mixtures possible

Formulate your customized DRIVOSOL[®] with our DRIVOSOL[®] Tuner

7

TECHNICAL SPECIALTIES







OXOPHOS[®] 17

- Bisphosphite ligand
- High quality ligand for e.g. hydroformylation reactions ("the classic one")
- High purity, chlorine content < 250 ppm

C4 OLIGOMERS

Tetrabutane & Tetrabutene

- Mixtures of C 16 C24 olefins (Tetrabutene) or alkanes (Tetrabutane)
- High quality intermediate & solvent for the production of alcohols, organic acids, industrial water treatment formulations, drilling fluids and synthetic lubricants
- Pure C4 based

Tri-n-Butene

- Pure C12 olefin mixture
- High quality intermediate for the production of C13 alcohol, organic acids & surfactants
- Low branching
- Low volatility

OXO OILS

HS9

- Mixture of long-chained oxygenates
- Distillation cut (high boiler) from C9 oxo alcohol production used as ingredient (technical emollient) and solvent e.g. for/in industrial defoamers, leather degreasing, industrial coatings etc.
- · Low pour point, high flash point, low volatility

LS9 (C8), LS13 (C12)

- Mixture of branched C8 (LS9) and C12 (LS13) alkanes and olefins
- Distillation cut (low boiler) from C9 (LS9) resp. C13 (LS13) oxo alcohol production used as solvent/diluent in fuel applications
- Stable quality/product parameters



EVONIK OPERATIONS GMBH Performance Intermediates Business Line Specialties

C4-chemicals@evonik.com www.evonik.com/c4-chemicals

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

DRIVERON[®] – reg. trademark of **EVONIK INDUSTRIES** and its subsidiaries

DRIVOSOL® – reg. trademark of **EVONIK INDUSTRIES** and its subsidiaries

ELUCARE[®] – reg. trademark of **EVONIK INDUSTRIES** and its subsidiaries

OxoPhos[®] – reg. trademark of **EVONIK INDUSTRIES** and its subsidiaries

